# Mirakutoran® TPU E590

#### Thermoplastic Polyurethane Elastomer Alloy

#### Japan Mirakutoran Inc.

### Message:

Our TPU "Mirakutoran ®" has the following outstanding features.
Has excellent wear resistance
Tensile strength, high mechanical strength and tear strength
Is a wide range of hardness
High impact strength
Oil resistance and good chemical resistance
Excellent low temperature properties, weather resistance, ozone resistance and is also good
Flexible rubber elastic, vibration-effective silencing
Compared to other urethane elastomer thermoplastic that is more
Playback can be processed
Vulcanization process without curing reaction, very high productivity
Resins and other polymer is easy
Solution is easily dissolved in solvent process
Mirakutoran to the standard type E and P are two types.
Type E has a certain cross-linked structure in the molecule, and excellent mechanical strength and compression set. P type is characterized by good
liquidity linear structure

General Information						
Features	Shock absorption					
	Impact resistance, good					
	Good strength					
	Good flexibility					
	Good tear strength					
	Ozone resistance					
	Low temperature resistance Good chemical resistance					
		Oil resistance				
Physical	Nominal Value	Unit	Test Method			
Specific Gravity	1.18	g/cm³	ASTM D792			
Hardness	Nominal Value	Unit	Test Method			
Durometer Hardness (Shore A, 23°C,						
2.00mm, injection molding)	88 - 92		ASTM D2240			
Mechanical	Nominal Value	Unit	Test Method			
Taber Abrasion Resistance (23°C, 1000						

Taber Abrasion Resistance (23°C, 1000 Cycles, 1000 g, H-22 Wheel)	25.0	mg	ASTM D1044
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress <sup>1</sup> (100% strain, 23°C,			
2.00mm)	9.00	MPa	ASTM D412
Tensile Strength <sup>2</sup> (Yield, 23°C, 2.00 mm)	51.0	MPa	ASTM D412

Tensile Elongation <sup>3</sup> (Break, 23°C, 2.00 mm)	480	%	ASTM D412
Tear Strength <sup>4</sup> (23°C, 2.00 mm)	137	kN/m	ASTM D624
Compression Set (70°C, 22 hr)	31	%	ASTM D395
Rebound Resilience (23°C, 2.00 mm)	49	%	
Thermal	Nominal Value	Unit	Test Method
Glass Transition Temperature	-48.0	°C	DSC
Vicat Softening Temperature	130	°C	ASTM D1525 <sup>5</sup>
Additional Information			
Test Methods: JIS K7311, K6262, K7206			
NOTE			
1.	300 mm/min		
2.	300 mm/min		
3.	300 mm/min		
4.	300 mm/min		
5.	压力1 (10N)		

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