

# Vipel® F085-CAA-00

Vinyl Ester

AOC, L.L.C.

## Message:

The Vipel F085 series is an epoxy novolac vinyl ester resin dissolved in styrene. 085 series is ideally suited for applications where outstanding mechanical properties and resistance to chemicals, oxidation and heat are required.

### BENEFITS

#### Corrosion Resistance

The epoxy novolac backbone chemistry provides resistance to acids and bases and has superior resistance to many organic solvents. The F085 series is generally resistant to liquids and vapors at higher temperatures than standard bisphenol-A epoxy vinyl ester resins.

The F085 series is well suited for use in the field of chlorine-alkali electrolysis. Refer to AOC's "Corrosion Resistant Resin Guide" for corrosion resistance information or for questions regarding suitability of a resin to any particular chemical environment, contact AOC.

#### Mechanical Properties

The F085 series is suitable for moldings that are subjected to particularly high static and dynamic loads. It is resistant to internal stress cracking under high loading.

#### Versatile

Suitable for various fabricating methods such as hand lay-up, filament winding, etc.

General Information			
Features	High ESCR (Stress Cracking Resistance)		
	Solvent resistance		
	Antioxidation		
	Good corrosion resistance		
	Good chemical resistance		
	alkali resistance		
	Heat resistance, high		
	acid resistance		
Forms	Liquid		
Processing Method	Filament power winding		
	Hand coating		
Physical	Nominal Value	Unit	Test Method
Styrene Content	35	%	
Gel to Peak	7.0	min	
Peak Exotherm	216	°C	
Hardness	Nominal Value	Unit	Test Method
Barcol Hardness	44		ASTM D2583
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3720	MPa	ASTM D638
Tensile Strength	77.2	MPa	ASTM D638
Tensile Elongation (Break)	3.3	%	ASTM D638
Flexural Modulus	3720	MPa	ASTM D790
Flexural Strength	148	MPa	ASTM D790

Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	149	°C	ASTM D648
Uncured Properties	Nominal Value	Unit	
Density	1.07	g/cm <sup>3</sup>	
Viscosity (25°C, Brookfield RVT)	0.20	Pa·s	
Gel Time (25°C)	15	min	

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#### Recommended distributors for this material

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