# UmaPET IT

### Polyethylene Terephthalate

#### Ester Industries Ltd.

#### Message:

#### KEY FEATURES

Uma PET IT is transparent film with plain surfaces in both sides. One side chemically coated or corona treated is also available as option.

This film shows excellent isotropic characteristics i.e. high and balanced mechanical properties alongwith good thermal, mechanical, optical and surface properties.

#### APPLICATIONS

The film is widely used for lidding, printing, coating applications as well as lamination with paper and thin foils, metallising applications.

General Information				
Features	Excellent Printability			
	Good Surface Finish			
	Metallizable			
	Opticals			
Uses	Coating Applications			
	Film			
	Foil Coatings			
	Laminates			
	Lids			
Appearance	Clear/Transparent			
Forms	Film			
Physical	Nominal Value	Unit	Test Method	
Molding Shrinkage			ASTM D1204	
Flow : 150°C, 30 min, 0.0120 mm	2.2	%		
Flow : 150°C, 30 min, 0.0230 mm	2.2	%		
Across Flow : 150°C, 30 min, 0.0120 mm	0.0	%		
Across Flow : 150°C, 30 min, 0.0230 mm	0.0	%		
Mechanical	Nominal Value	Unit	Test Method	
Coefficient of Friction			ASTM D1894	
vs. Itself - Dynamic <sup>1</sup>	0.45			
vs. Itself - Dynamic <sup>2</sup>	0.42			
vs. Itself - Static <sup>3</sup>	0.50			
vs. Itself - Static <sup>4</sup>	0.48			
Films	Nominal Value	Unit	Test Method	

Film Thickness - Tested	23	μm	
Film Thickness - Recommended / Available	12, 23 μm		
Tensile Strength			ASTM D882
MD : Break, 12 µm	216	MPa	
MD : Break, 23 µm	196	MPa	
TD : Break, 12 µm	226	MPa	
TD : Break, 23 µm	206	MPa	
Tensile Elongation			ASTM D882
MD : Break, 12 µm	100	%	
MD : Break, 23 µm	100	%	
TD : Break, 12 µm	95	%	
TD : Break, 23 µm	95	%	
Yield			Internal Method
12.0 µm	59.5	m²/kg	
23.0 µm	31.0	m²/kg	
Wetting Tension - Plain side			ASTM D2578
12.0 µm	44	dyne/cm	
23.0 µm	44	dyne/cm	
Optical	Nominal Value	Unit	Test Method
Haze			ASTM D1003
12.0 µm	3.5	%	
23.0 µm	4.5	%	
NOTE			
1.	12 µm		
2.	23 µm		
3.	12 µm		
4.	23 µm		

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