

# Elastron® G G300.D65.N

Styrene Ethylene Butylene Styrene Block Copolymer

Elastron USA, Inc.

## Message:

A hard, colorable SEBS based thermoplastic elastomer (TPE) compound that offers good physical properties and chemical resistance.

Bondable to: PP, EVA, PE

General Information			
Features	Block Copolymer		
	Bondability		
	Good Chemical Resistance		
	Good Colorability		
	High Hardness		
RoHS Compliance	RoHS Compliant		
Appearance	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.930	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage			ASTM D955
Flow	1.8	%	
Across Flow	1.8	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	65		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ASTM D412
100% Strain	13.5	MPa	
300% Strain	15.0	MPa	
Tensile Strength (Break)	24.0	MPa	ASTM D412
Tensile Elongation (Break)	650	%	ASTM D412
Tear Strength	92.0	kN/m	ASTM D624
Additional Information	Nominal Value		Test Method
Ozone Resistance - Stressed	No Cracks		ASTM D518
Injection	Nominal Value	Unit	
Suggested Max Regrind	20	%	
Rear Temperature	155 to 175	°C	
Middle Temperature	165 to 185	°C	
Front Temperature	175 to 195	°C	
Nozzle Temperature	195 to 225	°C	

Mold Temperature	25.0 to 50.0	°C
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