Electrafil® J-1/CF/30

Polyamide 66

Techmer Engineered Solutions

Message:

Electrafil® J-1/CF/30 is a polyamide 66 (nylon 66) product, which contains a 30% carbon fiber reinforced material. It can be processed by injection molding and is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. Electrafil® The application fields of J-1/CF/30 include packaging, engineering/industrial accessories, automobile industry, commercial/office supplies and conveyor belts.

Features include:

flame retardant/rated flame

ROHS certification

Conductivity

Features Conductivity Antistatic property Uses Packaging Bushing Conveyor accessories Automotive Electronics Business equipment RoHS Compliance RoHS compliance Appearance Natural color Forms Particle Processing Method Injection molding Physical Nominal Value Unit Test Method Specific Gravity 1.28 g/cm³ ASTM D792 Molding Shrinkage - Flow (3.18 mm) 0.10 % ASTM D955 Water Absorption (24 hr) 0.70 % ASTM D955 Water Absorption (24 hr) 0.70 % ASTM D670 Mechanical Nominal Value Unit Test Method Tensile Modulus (23°C) 20700 MPa ASTM D638 Tensile Strength (23°C) 2.0 % ASTM D638 Tensile Strength (23°C) 18600 MPa ASTM D638 Flexural Modulus (23°C) 352 MPa ASTM D790 Impact Nominal Value Unit Test Method Notiched Izod Impact (23°C, 3.18 mm) 80 J/m ASTM D790 Impact Nominal Value Unit Test Method Notched Izod Impact (23°C, 3.18 mm) 80 J/m ASTM D256 Unnotched Izod Impact (23°C, 3.18 mm) 690 J/m ASTM D256 Unnotched Izod Impact (23°C, 3.18 mm) 690 J/m ASTM D256 Unnotched Izod Impact (23°C, 3.18 mm) 690 J/m ASTM D256 Unnotched Izod Impact (23°C, 3.18 mm) 690 J/m ASTM D256	General Information				
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Thermal Nominal Value Unit Test Method	Notched Izod Impact (23°C, 3.18 mm)	80	J/m	ASTM D256	
	Unnotched Izod Impact (23°C, 3.18 mm)	690	J/m	ASTM D256	
Deflection Temperature Under Load ASTM D648	Thermal	Nominal Value	Unit	Test Method	
	Deflection Temperature Under Load			ASTM D648	

0.45 MPa, not annealed	263	°C	ASTM D648
1.8 MPa, not annealed	254	°C	ASTM D648
CLTE - Flow	1.4E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	5.5E+2	ohms	ASTM D257
Volume Resistivity	5.5	ohms·cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm)	НВ		UL 94
Additional Information			

Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	2.0 - 4.0	hr	
Suggested Max Moisture	0.10	%	
Rear Temperature	277 - 288	°C	
Middle Temperature	288 - 299	°C	
Front Temperature	282 - 293	°C	
Nozzle Temperature	282 - 288	°C	
Processing (Melt) Temp	282 - 304	°C	
Mold Temperature	79.4 - 104	°C	
Injection Rate	Slow-Moderate		
Back Pressure	0.00 - 0.345	MPa	
Injection instructions			

Screw Speed: SlowRecommendations for Molding and Tool Conditions: Well vented moldMoisture Content, as received: Product is packaged at 0.2% or less.

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