

Generic PEI+PCE

Polyether Imide + PCE

Generic

Message:

This data represents typical values that have been calculated from all products classified as: Generic PEI+PCE
This information is provided for comparative purposes only.

| General Information | | | |
|----------------------------------|---------------|------|-------------|
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Strength (Yield, 23°C) | 95.8 - 96.5 | MPa | ASTM D638 |
| Tensile Elongation (Break, 23°C) | 70 | % | ASTM D638 |
| Injection | Nominal Value | Unit | |
| Drying Time | 5.0 | hr | |
| Rear Temperature | 321 - 349 | °C | |
| Middle Temperature | 332 - 354 | °C | |
| Front Temperature | 343 - 360 | °C | |
| Nozzle Temperature | 338 - 360 | °C | |
| Processing (Melt) Temp | 360 | °C | |
| Mold Temperature | 114 - 149 | °C | |
| Injection instructions | | | |

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