

Moplen HP400R

Polypropylene Homopolymer

LyondellBasell Industries

Message:

Moplen HP400R is a homopolymer polypropylene used by customers for injection moulding applications. It exhibits a high fluidity combined with a good stiffness.
Moplen HP400R is suitable for food contact.

General Information			
Features	Food Contact Acceptable		
	Good Stiffness		
	High Flow		
	Homopolymer		
Uses	Furniture		
	Household Goods		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	25	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	34.0	cm ³ /10min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness (H 358/30)	70.0	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1350	MPa	ISO 527-2
Tensile Stress (Yield)	32.0	MPa	ISO 527-2
Tensile Strain			ISO 527-2
Yield	10	%	
Break	> 50	%	
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	2.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength			ISO 179/1eU
0°C	25	kJ/m ²	
23°C	110	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	90.0	°C	ISO 75-2/B
Vicat Softening Temperature			

--	154	°C	ISO 306/A50
--	85.0	°C	ISO 306/B50

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