## elitel UE3216

# Thermoplastic Copolyester Elastomer UNITIKA Plastics Division

#### Message:

UNITIKA elitel resins are thermoplastic saturated copolymeric polyester resins. With the various excellent properties, elitel resins are expanding their applications from products such as adhesives, paints, ink binders, and modifying agents to the products in new-generation high-tech fields. Characteristics

elitel products have superior adhesiveness and coatability compared to various materials. They exhibit excellent adhesiveness and coatability to a variety of materials: films and molded products of plastic materials such as polyester, polyvinylchloride, polycarbonate, and cellulose acetate; steel materials such as steel plates; metal materials such as copper, and aluminum; woven or nonwoven fabrics from polyester and other fibers; papers, woods, and others. elitel products may be hardened by combined use of a hardening agent. In this manner, the excellent hardness, film properties, and heat-resisting properties may be further improved.

Blending of an elitel resin with another elitel resin or a different resin provides alloys with more diversified resin properties. Additionally, elitel products are effective as a modifying resin for providing other resins with flexibility, coatability, toughness, and others.

elitel resins form films excellent in flexibility, electrical properties, weather resistance, as well in appearance and transparency.

elitel resins retain consistent quality with smaller change in quality over time.

They are also excellent hygienically

General Information			
Features	Pure/High Purity		
	High strength		
	Copolymer		
	Good electrical performance		
	Good flexibility		
	Good adhesion		
	Good weather resistance		
	Heat resistance, high		
	Good toughness		
	Excellent appearance		
	Medium transparency		
Uses	Films		
	Mixing		
	Coating application		
	Adhesive		
Appearance	Dark green		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.25	g/cm³	ASTM D792
Water Absorption (equilibrium, 25°C, 60%	0.20		ACTN 4 D 570
RH)	0.30	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	50		ASTM D2240

Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	49.0	MPa	ASTM D638
Tensile Elongation (Break)	20	%	ASTM D638
Thermal	Nominal Value	Unit	Test Method
Glass Transition Temperature	40.0	°C	DSC
Vicat Softening Temperature	155	°C	ASTM D1525
Electrical	Nominal Value		Test Method
Dielectric Constant	Nominal Value 4.30		Test Method IEC 60250
Dielectric Constant	4.30	Unit	IEC 60250
Dielectric Constant  Dissipation Factor	4.30 0.014	Unit Pa·s	IEC 60250 IEC 60250

Molecular Weight, VPO Method: 18000Limiting Viscosity, Phenol/tetrachloroethane: 0.63Hydroxyl Value: 4.5 mgKOH/gAcid Value: 1 mgKOH/gSolubility parameter: 9.9

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### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519 Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

