

OnFlex™ S EH 60A-3S7003

Thermoplastic Elastomer

PolyOne Corporation

Message:

OnFlex™ S EH thermoplastic elastomer compounds are based on hydrogenated styrenic block copolymers. This range of compounds are formulated to deliver a great cost/performance ratio in addition to typical OnFlex™ S properties such as a wide hardness range, good mechanical properties, good processability, good colourability and a wide temperature operating range. OnFlex™ S EH compounds are filled, and are therefore opaque and have a moderately high density.

General Information			
Features	General		
Uses	Electrical appliances		
	Industrial application		
	Application in Automobile Field		
	General		
	Consumer goods application field		
RoHS Compliance	RoHS compliance		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.20	g/cm ³	ISO 1183
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	60		ISO 868
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ISO 37
100% strain	2.30	MPa	ISO 37
300% strain	3.10	MPa	ISO 37
Tensile Stress (Break)	5.00	MPa	ISO 37
Tensile Elongation (Break)	600	%	ISO 37
Tear Strength	25	kN/m	ISO 34-1
Compression Set			ISO 815
23°C, 72 hr	25	%	ISO 815
70°C, 22 hr	51	%	ISO 815
100°C, 22 hr	78	%	ISO 815
Flammability	Nominal Value	Unit	Test Method
Fogging	1.3	mg	DIN 75201B
Odor rating	3.00		VDA 270
General Material Type	Styrene thermoplastic elastomers (TES)		
Additional Information	Nominal Value		Test Method

各项属性值是采用注射模制基板测量得出.

Injection	Nominal Value	Unit
Processing (Melt) Temp	180 - 220	°C
Mold Temperature	30.0 - 60.0	°C
Injection Rate	Fast	

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