## Wanthane® WHT-1570

Thermoplastic Polyurethane Elastomer (Polyester)

Wanhua Chemical Group Co., Ltd.

## Message:

WHT-1570 is polyester-based TPU for injection molding applications, supplied in form of transparent, translucent, colorless or slightly yellowish pellets with Excellent strength and abrasion resistance

Applications:

Working Shoes, Compounding & Modification, Injection Part etc

General Information				
Features	Good Abrasion Resistance			
	Good Strength			
Uses	Compounding			
	Footwear			
Appearance	Colorless			
	Translucent			
	Transparent - Slight Yellow			
Forms	Pellets			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Density	1.18	g/cm³	ASTM D792	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore A)	72		ASTM D2240	
Mechanical	Nominal Value	Unit	Test Method	
Abrasion Resistance	35.0	mm³	ISO 4649	
Elastomers	Nominal Value	Unit	Test Method	
Tensile Stress			ASTM D412	
100% Strain	2.50	MPa		
300% Strain	6.00	MPa		
Tensile Strength	25.0	MPa	ASTM D412	
Tensile Elongation (Break)	600	%	ASTM D412	
Tear Strength	65.0	kN/m	ASTM D624	
Thermal	Nominal Value	Unit	Test Method	
Glass Transition Temperature	-42.0	°C	ASTM D3417	
Injection	Nominal Value	Unit		
Drying Temperature	90.0 to 100	°C		
Drying Time	2.0 to 3.0	hr		
Rear Temperature	170	°C		

Middle Temperature	180	°C	
Front Temperature	185	°C	
Nozzle Temperature	190	°C	
Injection Pressure	65.0	MPa	

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## Recommended distributors for this material

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