

# Andur M-22 (97% HQEE/ 3%TMP)

Polyurethane (Polyester, MDI)  
Anderson Development Company

Message:

Andur M-22 is an MDI-Ester prepolymer that, when processed with close attention to handling procedures and formulation, produces high quality elastomers. These elastomers perform very well in dynamic applications.

General Information			
Forms	Liquid		
Hardness	Nominal Value	Test Method	
Durometer Hardness		ASTM D2240	
Shaw A	94	ASTM D2240	
Shaw D	45	ASTM D2240	
Mechanical	Nominal Value	Unit	Test Method
Compressive Strength			ASTM D695
2% strain	0.965	MPa	ASTM D695
5% strain	1.90	MPa	ASTM D695
10% strain	3.10	MPa	ASTM D695
15% strain	3.72	MPa	ASTM D695
20% strain	5.17	MPa	ASTM D695
25% strain	6.55	MPa	ASTM D695
50% strain	18.6	MPa	ASTM D695
Taber Abrasion Resistance	42.0	mg	ASTM D1044
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ASTM D412
100% strain	7.58	MPa	ASTM D412
300% strain	14.5	MPa	ASTM D412
Tensile Strength (Yield)	41.4	MPa	ASTM D412
Tensile Elongation (Break)	600	%	ASTM D412
Compression Set	34	%	ASTM D395
Thermoset	Nominal Value	Unit	
Pot Life	6.0 - 10	min	
Demold Time	90	min	
Additional Information			

Die C Tear, ASTM D1004: 805 pliAverage Split Tear, ASTM D1938: 320 pliStoichiometry Curative Level: 90%Break Set, ASTM D412-80: 30%NBS Abrasion: 250% Rubber StandardParts of curative per 100 parts Andur M-22, 6.5% NCO: 13.7 parts by weightParts of curative per 100 parts Andur M-22, 6.55% NCO: 13.8 parts by weightParts of curative per 100 parts Andur M-22, 6.6% NCO: 13.91 parts by weightParts of curative per 100 parts Andur M-22, 6.65% NCO: 14.01 parts by weightParts of curative per 100 parts Andur M-22, 6.7% NCO: 14.12 parts by weightMix Temperature: Andur M-22: 221-230°F Curative HQEE/TMP: 230°F Stability: Ambient Temperature, 25°C: 6 Months Melting Temperature, 60°C: 1 Month Processing Temperature, 90°C: 12 Hours Processing Temperature, 105°C: 3 Hours

Injection	Nominal Value	Unit
Mold Temperature	110 - 140	°C

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