Kynar Superflex® 2500-20

Polyvinylidene Fluoride

Arkema

Message:

KYNAR SUPERFLEX[®] 2500-20 is a pelletized, semi-crystalline copolymer designed for applications requiring high flexibility. KYNAR SUPERFLEX[®] 2500-20 is often used for chemical tubing, wire jacketing, and injection molding. KYNAR SUPERFLEX[®] 2501-20 is the powder version.

General Information			
UL YellowCard	E54699-534487		
Features	Good Flexibility		
	Semi Crystalline		
Uses	Tubing		
	Wire Jacketing		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.80 to 1.82	g/cm³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D, 23°C)	50 to 60		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield, 23°C	11.7 to 19.3	MPa	
Break, 23°C	13.8 to 31.0	MPa	
Tensile Elongation (Break, 23°C)	500 to 800	%	ASTM D638
Flexural Modulus (23°C)	193 to 276	MPa	ASTM D790
Flexural Strength (23°C)	10.3 to 17.2	MPa	ASTM D790
Compressive Strength (23°C)	13.8 to 20.7	MPa	ASTM D695
Thermal	Nominal Value	Unit	Test Method
Peak Melting Temperature	117 to 125	°C	ASTM D3418
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity ¹ (20°C)	2.0E+14	ohms∙cm	ASTM D257
Fill Analysis	Nominal Value	Unit	Test Method
Melt Viscosity (232°C, 100 sec^-1)	500 to 1600	Pa·s	ASTM D3835
NOTE			
1.	65% R.H.		

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