

Toraycon® 1494X02

Polybutylene Terephthalate

Toray Resin Company

Message:

Toraycon® 1494X02 is a Polybutylene Terephthalate (PBT) product. It is available in Asia Pacific, Europe, or North America.

Characteristics include:

Flame Rated

Flame Retardant

General Information			
Additive	Flame Retardant		
Features	Flame Retardant		
Part Marking Code	>PBT FR(17)<		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.43	g/cm ³	ISO 1183
Molding Shrinkage			Internal Method
Across Flow : 3.00 mm ¹	2.0	%	
Flow : 3.00 mm ²	1.5	%	
Water Absorption (23°C, 24 hr)	0.080	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale, 23°C)	82		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	3000	MPa	ISO 527-2
Tensile Stress (23°C)	64.0	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	8.0	%	ISO 527-2
Flexural Modulus (23°C)	2900	MPa	ISO 178
Flexural Stress (23°C)	105	MPa	ISO 178
Coefficient of Friction ³	0.18		
Coefficient of Friction - vs. Metal ⁴	0.140		Suzuki Method
Bar Flow Length ⁵ (250°C, 1.00 mm)	9.70	cm	Internal Method
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	2.5	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	66	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	136	°C	ISO 75-2/B
1.8 MPa, Unannealed	64.0	°C	ISO 75-2/A
CLTE - Flow (-30 to 100°C)	9.0E-5	cm/cm/°C	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	2.0E+16	ohms · cm	IEC 60093
Electric Strength	26	kV/mm	IEC 60243-1

Dielectric Constant ⁶		IEC 60250	
23°C, 50 Hz	3.40		
23°C, 1 kHz	3.40		
Dissipation Factor ⁷		IEC 60250	
23°C, 50 Hz	1.0E-3		
23°C, 1 MHz	0.020		
Arc Resistance ⁸	70.0	sec	IEC 60950
Comparative Tracking Index (CTI)	PLC 2	UL 746	
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.397 mm)	V-0		UL 94
NOTE			
1.	80x80x3		
2.	80x80x3mm		
3.	vs. Metal		
4.	Without Lubrication		
5.	93 MPa		
6.	60% RH		
7.	60% RH		
8.	Tungsten Electrode		

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