Dryflex® 662750S

Styrene Ethylene Butylene Styrene Block Copolymer

ELASTO

Message:

Dryflex 662750S: Thermoplastic Elastomer Base Material: TPS-SEBS Hardness: 75 Shore A Service Temperature Range: -50 to +125°C (Unstressed Material). Colour: Black Presentation: Free flowing pellets that can be processed without predrying when stored under normal conditions Weather Resistance: Excellent Ozone-/UV- Resistance: Excellent Chemical Resistance: Good (excluding organic solvents, aromatic- and vegetable oils) Recycling: 100% recyclable Mould Shrinkage (linear): Appr. 0.75 - 2% depending on e.g. shape of the detail and placement of gate Bonds to: PP, PE

General Information

Features

Good Chemical Resistance

Good UV Resistance

Good Weather Resistance

Ozone Resistant

Recyclable Material

Appearance	Black		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Density	1.05	g/cm³	ISO 2781
Molding Shrinkage	0.75 to 2.0	%	Internal Method
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore A)	75		ISO 868
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ISO 37
100% Strain	3.00	MPa	
300% Strain	5.00	MPa	
Tensile Stress (Yield)	9.00	MPa	ISO 37
Tensile Elongation (Break)	> 600	%	ISO 37
Tear Strength ¹	33	kN/m	ISO 34-1
Injection	Nominal Value	Unit	
Rear Temperature	180 to 210	°C	
Middle Temperature	180 to 210	°C	
Front Temperature	180 to 210	°C	
Mold Temperature	30.0 to 60.0	°C	
Extrusion	Nominal Value	Unit	

Cylinder Zone 1 Temp.	150 to 210	°C	
Cylinder Zone 2 Temp.	150 to 210	°C	
Cylinder Zone 3 Temp.	150 to 210	°C	
Cylinder Zone 4 Temp.	150 to 210	°C	
Cylinder Zone 5 Temp.	150 to 210	°C	
NOTE			
1.	Method C, Crescent		

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Recommended distributors for this material

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