SABIC® PPcompound 9110

Polypropylene

Saudi Basic Industries Corporation (SABIC)

Message:

SABIC[®] PPcompound 9110 is a talc filled impact modified PP with excellent impact and stiffness ratio. The material exhibits high flow combined with a very high scratch resistance, no stickiness and a low density. SABIC[®] PPcompound 9110 designated automotive grade.

General Information					
Filler / Reinforcement	Talc				
Additive	Impact Modifier				
Features	High Flow				
	High Scratch Resistance				
	Impact Modified				
	Low Density				
Uses	Automotive Applications				
Forms	Pellets				
Processing Method	Injection Molding				
Physical	Nominal Value	Unit	Test Method		
Density	0.960	g/cm ³	ISO 1183		
Melt Mass-Flow Rate (MFR) (230°C/2.16					
kg)	23	g/10 min	ISO 1133		
Molding Shrinkage (24 hr)	0.90	%	Internal Method		
Hardness	Nominal Value	Unit	Test Method		
Shore Hardness (Shore D, Injection	C 4				
Molded)	64	11-3	ISO 868		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Stress			ISO 527-2/1A/50		
Yield, Injection Molded	22.0	MPa			
Break, Injection Molded	18.0	MPa			
Tensile Strain (Break, Injection Molded)	100	%	ISO 527-2/1A/50		
Flexural Modulus ¹ (Injection Molded)	1550	MPa	ASTM D790		
Impact	Nominal Value	Unit	Test Method		
Charpy Unnotched Impact Strength (-40°C, Injection Molded)	50	kJ/m²	ISO 179/1eU		
Notched Izod Impact Strength			ISO 180/4A		
-20°C, Injection Molded	6.0	kJ/m²			
0°C, Injection Molded	10	kJ/m²			
23°C, Injection Molded	30	kJ/m²			
Thermal	Nominal Value	Unit	Test Method		

Heat Deflection Temperature Unannealed)	(0.45 MPa, 105	°C	ISO 75-2/B
CLTE - Flow			ASTM D696
-30 to 30°C	6.5E-5	cm/cm/°C	
23 to 80°C	1.0E-4	cm/cm/°C	
NOTE			
1.	Method I (3 point load)	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

