Exelene® LDPE 6001

Low Density Polyethylene

Montachem International, Inc.

Message:

Applications: Clothes Covers for Laundromats Protective bags for bananas in plantations Characteristics:

The Exelene resin LDPE 6001 meets the requirements of section 177.1520, paragraph C, from chapter 21 denominated "Olefin Polymers" from the Code of Federal Regulations of the FDA, to be utilized with direct food contact.

| General Information | | | |
|--|--------------------------------|-------------------|-------------|
| Additive | Antiblock | | |
| | Antioxidant | | |
| | Slip | | |
| | | | |
| Features | Antiblocking | | |
| | Antioxidant | | |
| | Food Contact Acceptable | | |
| | High Clarity | | |
| | Low Density | | |
| | Slip | | |
| | | | |
| Uses | Bags | | |
| | Food Packaging | | |
| | Food Service Applications | | |
| | Laundry Bags | | |
| | Non-specific Food Applications | | |
| | | | |
| Agency Ratings | FDA 21 CFR 177.1520(c) | | |
| Processing Method | Blown Film | | |
| | Film Extrusion | | |
| | | | |
| Physical | Nominal Value | Unit | Test Method |
| Specific Gravity | 0.921 | g/cm ³ | ASTM D792 |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 kg) | 6.0 | g/10 min | ASTM D1238 |
| Mechanical | Nominal Value | Unit | Test Method |
| Flexural Strength ¹ | | Sint | ASTM D882 |
| 2 | 152 | МРа | |
| 3 | 138 | MPa | |
| Films | Nominal Value | Unit | Test Method |
| | | Ont | |

| Film Thickness - Tested | 38 | μm | |
|--|---------------|------|-------------|
| Tensile Strength ⁴ | | | ASTM D882A |
| MD : Break | 20.7 | MPa | |
| TD : Break | 15.2 | MPa | |
| Tensile Elongation ⁵ | | | ASTM D882A |
| MD : Break | 250 | % | |
| TD : Break | 600 | % | |
| Dart Drop Impact ⁶ (38000 µm) | 95 | g | ASTM D1709A |
| Thermal | Nominal Value | Unit | Test Method |
| Melting Temperature | 110 | °C | DSC |
| NOTE | | | |
| 1. | 5.1 mm/min | | |
| 2. | TD, 1% secant | | |
| 3. | MD, 1% secant | | |
| 4. | 510 mm/min | | |
| 5. | 510 mm/min | | |
| | | | |

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