

# MAJORIS EC325 - 1298

Polypropylene

AD majoris

## Message:

EC325 - 1298 is a white, 30% mineral filled polypropylene compound intended for injection moulding.

The product is available in natural (EC325) and black (EC325 - 8229) but other colours can be supplied on request.

EC325 - 1298 is intended for component, which require very good surface quality and antistatic properties, rigidity, low shrinkage and high dimensional stability.

## APPLICATIONS

Electrical appliances

Household articles

Technical components

General Information			
Filler / Reinforcement	Mineral filler, 30% filler by weight		
Features	Good dimensional stability		
	Rigidity, high		
	Antistatic property		
	Recyclable materials		
	Low shrinkage		
	Good appearance		
	Excellent appearance		
Uses	Electrical/Electronic Applications		
	Electrical appliances		
	Household goods		
Appearance	White		
	Black		
	Available colors		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.13	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	11	g/10 min	ISO 1133
Molding Shrinkage	0.90 - 1.2	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	27.0	MPa	ISO 527-2/50
Tensile Strain (Break)	28	%	ISO 527-2/50
Flexural Modulus <sup>1</sup>	2100	MPa	ISO 178

Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	3.0	kJ/m <sup>2</sup>	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	64.0	°C	ISO 75-2/A
Vicat Softening Temperature	99.0	°C	ISO 306/B
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	220 - 260	°C	
Mold Temperature	30.0 - 50.0	°C	
Injection Rate	Moderate		
Injection instructions			
Holding pressure: 50 to 70% of the injection pressure			
NOTE			
1.	2.0 mm/min		

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#### Recommended distributors for this material

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