

Abstron KU670M

Acrylonitrile Butadiene Styrene

Bhansali Engineering Polymers Limited

Message:

Abstron KU670M is an acrylonitrile butadiene styrene (ABS) product. It is available in the Asia-Pacific region.

Features include:

flame retardant/rated flame

Hard

Heat resistance

General Information			
Features	Rigidity, high Heat resistance, high		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.05	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	3.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.30 - 0.50	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, Injection Molded)	110		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield, 3.20mm, injection molding ¹	52.0	MPa	ASTM D638
Yield, 3.20mm, injection molding ²	55.9	MPa	ASTM D638
Flexural Modulus ³ (6.40 mm, Injection Molded)	2260	MPa	ASTM D790
Flexural Strength ⁴ (Yield, mm, injection molding)	76.5	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
23°C, 3.20mm, injection molding	130	J/m	ASTM D256
23°C, 6.40mm, injection molding	98	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load ⁵ (1.8 MPa, Annealed, 6.40 mm, Injection Molded)	120	°C	ASTM D648A
Flammability	Nominal Value	Unit	Test Method
Flame Rating (3.2 mm)	HB		UL 94
NOTE			
1.	Type 1, 5.0 mm/min		
2.	Type 1, 50mm/min		

3.	5.0 mm/min
4.	5.0 mm/min
5.	Annealed at 95°C for 2 hr

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