SUMIMAC® ECR-9250K

Epoxy; Epoxide

SBHPP

Message:

One component liquid epoxy resin

 ${\sf Application: Relay}$

Advantage: Heat resistance and good adhesive strength

| General Information | | | |
|--|-------------------------|----------|-------------|
| Features | Good adhesion | | |
| | Heat resistance, medium | | |
| | | | |
| Appearance | Black | | |
| Forms | Liquid | | |
| Physical | Nominal Value | Unit | |
| Water absorption rate-Boiling water, 2 | | | |
| soaking | 0.4 | wt% | |
| Adhesion Strength | | | |
| Cu/Cu | 9.00 | MPa | |
| LCP/LCP | 10.0 | MPa | |
| Mechanical | Nominal Value | Unit | |
| Flexural Modulus (25°C) | 5000 | MPa | |
| Flexural Strength (25°C) | 83.0 | MPa | |
| Thermal | Nominal Value | Unit | Test Method |
| Glass Transition Temperature | 150 | °C | TMA |
| CLTE - Flow | 4.0E-5 | cm/cm/°C | TMA |
| Uncured Properties | Nominal Value | Unit | |
| Density (25°C) | 1.40 | g/cm³ | |
| Viscosity (25°C) | 20 | Pa·s | |
| Curing Time | | | |
| 120°C | 0.50 | hr | |
| 100°C | 1.0 | hr | |
| Cured Properties | Nominal Value | Unit | |
| Shore Hardness (Shore D) | 88 | | |
| Volume Resistivity (25°C) | 1.0E+16 | ohms·cm | |

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

