

Spartech Polycom SC1-4099

Acrylonitrile Butadiene Styrene

Spartech Polycom

Message:

Spartech Polycom SC1-4099 is an acrylonitrile butadiene styrene (ABS) product. It can be processed by injection molding and is available in North America. Application areas of Spartech Polycom SC1-4099 include electrical/electronic applications and commercial/office supplies.

Features include:

Impact modification

Impact resistance

General Information			
Additive	Impact modifier		
Features	Impact modification		
	Impact resistance, high		
	Good liquidity		
Uses	Computer components		
	Business equipment		
Appearance	Available colors		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.50 - 0.80	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2280	MPa	ASTM D638
Tensile Strength (Break)	41.4	MPa	ASTM D638
Flexural Modulus	2340	MPa	ASTM D790
Flexural Strength (Yield)	72.4	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	210	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	76.7	°C	ASTM D648
Injection	Nominal Value	Unit	
Drying Temperature	87.8 - 93.3	°C	
Drying Time	2.0 - 4.0	hr	
Rear Temperature	193 - 216	°C	
Middle Temperature	204 - 232	°C	
Front Temperature	216 - 249	°C	
Nozzle Temperature	218 - 260	°C	

Processing (Melt) Temp	218 - 260	°C
Mold Temperature	54.4 - 71.1	°C

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

