

# NEFTEKHIM PP 1502N (F30S)

Polypropylene Homopolymer

Nizhnekamskneftekhim Inc.

Message:

Product obtained by polymerization of propylene in presence of complex organic metal catalysts.  
It incorporates increased long-term thermal stability, thermaloxidative degradation resistance when PP is produced, processed and PP-made articles are exploited.

Application: thread, staple fibre.

Technical requirements: TU 2211-136-05766801-2006

| General Information                       |                        |                    |             |
|---|------------------------|--------------------|-------------|
| Features                                  | Good Thermal Stability |                    |             |
|   | Homopolymer            |                    |             |
|   | Oxidation Resistant    |                    |             |
| Uses                                      | Fibers                 |                    |             |
|   | Staple Fibers          |                    |             |
|   | Yarn                   |                    |             |
| Forms                                     | Pellets                |                    |             |
| Processing Method                         | Injection Molding      |                    |             |
| Physical                                  | Nominal Value          | Unit               | Test Method |
| Density                                   | 0.900                  | g/cm <sup>3</sup>  |             |
| Apparent Density                          | 0.48 to 0.52           | g/cm <sup>3</sup>  |             |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 10 to 14               | g/10 min           | ASTM D1238  |
| Ash Content                               | 0.025 to 0.050         | %                  |             |
| Gel Content <sup>1</sup>                  |                        |                    |             |
| > 200.0 µm                                | 500                    | pcs/m <sup>2</sup> |             |
| 0.700 to 1.50 mm                          | 50.0                   | pcs/m <sup>2</sup> |             |
| 1.50 to 2.50 mm                           | 3.00                   | pcs/m <sup>2</sup> |             |
| > 2.50 mm                                 | 0.00                   | pcs/m <sup>2</sup> |             |
| Thermal Creep Temperature <sup>2</sup>    | 90 to 96               | °C                 |             |
| Thermal-oxidative Deterioration (150°C)   | 15.0                   | day                |             |
| Hardness                                  | Nominal Value          | Unit               | Test Method |
| Rockwell Hardness (R-Scale)               | 82 to 95               |                    |             |
| Mechanical                                | Nominal Value          | Unit               | Test Method |
| Tensile Strength (Yield)                  | 33.0                   | MPa                | ASTM D638   |
| Tensile Elongation (Yield)                | 10                     | %                  | ASTM D638   |
| Flexural Modulus                          | 1400                   | MPa                | ASTM D790   |
| Thermal                                   | Nominal Value          | Unit               |             |
| Vicat Softening Temperature <sup>3</sup>  | 150 to 154             | °C                 |             |

## NOTE

- |    |                                   |
|----|-----------------------------------|
| 1. | p.4.8 ?U 2211-136-05766801-2006   |
| 2. | at load 0.46 H/mm <sup>2</sup>    |
| 3. | in liquid medium under force 10 H |

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