elitel UE3620

Thermoplastic Copolyester Elastomer UNITIKA Plastics Division

Message:

UNITIKA elitel resins are thermoplastic saturated copolymeric polyester resins. With the various excellent properties, elitel resins are expanding their applications from products such as adhesives, paints, ink binders, and modifying agents to the products in new-generation high-tech fields. Characteristics

elitel products have superior adhesiveness and coatability compared to various materials. They exhibit excellent adhesiveness and coatability to a variety of materials: films and molded products of plastic materials such as polyester, polyvinylchloride, polycarbonate, and cellulose acetate; steel materials such as steel plates; metal materials such as copper, and aluminum; woven or nonwoven fabrics from polyester and other fibers; papers, woods, and others. elitel products may be hardened by combined use of a hardening agent. In this manner, the excellent hardness, film properties, and heat-resisting properties may be further improved.

Blending of an elitel resin with another elitel resin or a different resin provides alloys with more diversified resin properties. Additionally, elitel products are effective as a modifying resin for providing other resins with flexibility, coatability, toughness, and others.

 $elitel\ resins\ form\ films\ excellent\ in\ flexibility,\ electrical\ properties,\ weather\ resistance,\ as\ well\ in\ appearance\ and\ transparency.$

elitel resins retain consistent quality with smaller change in quality over time.

They are also excellent hygienically

General Information				
Features	Pure/High Purity			
	High strength			
	Copolymer			
	Good electrical performance			
	Good flexibility			
	Good adhesion			
	Good weather resistance			
	Heat resistance, high			
	Good toughness			
	Extended tensile rate			
	Excellent appearance			
	Medium transparency			
Uses	Films			
	Mixing			
	Coating application			
	Adhesive			
Appearance	Dark green			
Forms	Particle			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.25	g/cm³	ASTM D792	
Water Absorption (equilibrium, 25°C, 60% RH)	0.30	%	ASTM D570	
Hardness	Nominal Value	Unit	Test Method	

Durometer Hardness (Shore D)	65		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	49.0	MPa	ASTM D638
Tensile Elongation (Break)	20	%	ASTM D638
Thermal	Nominal Value	Unit	Test Method
Glass Transition Temperature	42.0	°C	DSC
Vicat Softening Temperature	155	°C	ASTM D1525
Electrical	Nominal Value		Test Method
Dielectric Constant	4.30		IEC 60250
Dissipation Factor	0.014		IEC 60250
Fill Analysis	Nominal Value	Unit	Test Method
Melt Viscosity	350	Pa·s	ASTM D3835
Additional Information			

Molecular Weight, VPO Method: 16000Limiting Viscosity, Phenol/tetrachloroethane: 0.58Hydroxyl Value: 5 mgKOH/gAcid Value: 1 mgKOH/gSolubility parameter: 9.9

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