# CERTENE™ LDF-722F (IM)

### Low Density Polyethylene

#### Muehlstein

#### Message:

LDF-722F is a certified prime resin specially designed for INJECTION MOLDING. LDF-722F features excellent combination of processability, flexibility and surface appearance. LDF-722F applications include caps, closures and overcaps. LDF-722F contains high slip and high antiblock. LDF-722F complies with FDA regulation 21CFR 177.1520 (c) 2.2 and most international regulations concerning the use of Polyethylene in contact with food articles.

General Information				
Additive	High smoothness			
	High caking resistance			
Features	High smoothness			
	High caking resistance			
	Workability, good			
	Good flexibility			
	Compliance of Food Exposure			
	Good appearance			
Uses	Shield			
	Shell			
Agency Ratings	FDA 21 CFR 177.1520(c) 2.2			
Forms	Particle			
Processing Method	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Density	0.922	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	7.0	g/10 min	ASTM D1238	
Environmental Stress-Cracking Resistance (100% Igepal, F50)	< 1.00	hr	ASTM D1693	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore D)	43		ASTM D2240	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength			ASTM D638	
Yield	9.65	MPa	ASTM D638	
Fracture	8.27	MPa	ASTM D638	
Tensile Elongation (Break)	500	%	ASTM D638	
Flexural Modulus - 2% Secant	234	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Tensile Impact Strength <sup>1</sup>	273	kJ/m²	ASTM D1822	

Thermal	Nominal Value	Unit	Test Method	
Brittleness Temperature	-60.0	°C	ASTM D746	
Additional Information				
Test specimens molded and tested according to ASTM D4976.				
NOTE				
1.	Type S			

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#### Recommended distributors for this material

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