Bayfit® 49BM02(90 Index, 70 kg/m³)

Polyurethane

Covestro - PUR

Message:

Polyol formulation intended for processing with isocyanates to produce visco-elastic moulded polyurethane foam with slow recovery after compression. Potential fields of application are mattresses and cushioning for the furniture industry.

General Information			
Uses	Furniture		
	Foam		
Forms	Liquid		
Physical	Nominal Value	Unit	
Core Density	70.0	kg/m³	
Compression Hardness - cv40	3.30		
Hysteresis - h70	63	%	
Elastomers	Nominal Value	Unit	
Tensile Strength	0.156	MPa	
Tensile Elongation (Break)	160	%	
Tear Strength	0.364	kN/m	
Compression Set ¹	2.0	%	
Additional Information	Nominal Value	Unit	

Hydroxyl Number, PET-11-01: 137 to 151 mg KOH/gWater Content, PET-19-01: 1.70 to 2.00%Density, PET-07-01: approx. 1.05 g/cm³Color: colorless, slightly yellowish, clearOdor: slightly like amineProcessing data (lab foaming):

Temperature of raw materials: 25°C

Cream Time: 11 sec Gel Time: 85 sec

Rise Time: approx. 150 sec Mould Temperature: approx. 55°C

Processing conditions for high pressure equipment:

Mold Temperature: 50 to 60°C Molded Density: 70 to 95 kg/m³ Mixing Ratios: 100:52 to 100:59 Demold Time: 6 to 7 min

Temperature of raw materials: 20 to 30°C

NOTE

1. at 75%

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

