

BESTNYL SI15VI01A

Polyamide 6

Triesa Plastics

Message:

Polyamide 6 natural lubrified with 15% glass fibre reinforcement

General Information			
Filler / Reinforcement	Glass Fiber,15% Filler by Weight		
Additive	Lubricant		
Features	Lubricated		
Appearance	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.23	g/cm ³	ISO 1183
Molding Shrinkage	0.40	%	ISO 294-4
Water Absorption (23°C, 24 hr)	1.1	%	ISO 62
Ash Content	15	%	Internal Method
Humidity - Pellets	0.20	%	ISO 1110
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D)	79		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6100	MPa	ISO 527-2
Tensile Stress	120	MPa	ISO 527-2
Tensile Strain (Break)	4.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	7.0	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	40	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	210	°C	ISO 75-2/B
1.8 MPa, Unannealed	180	°C	ISO 75-2/A
Vicat Softening Temperature	> 222	°C	ISO 306
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	IEC 60093
Electric Strength	22	kV/mm	IEC 60243-1
Flammability	Nominal Value	Unit	Test Method
Burning Rate	< 100	mm/min	FMVSS 302
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	

Drying Temperature	90.0	°C
Drying Time	2.0 to 4.0	hr
Processing (Melt) Temp	225 to 240	°C
Mold Temperature	70.0 to 80.0	°C

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Recommended distributors for this material

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