

# elitel UE3320

Thermoplastic Copolyester Elastomer

UNITIKA Plastics Division

## Message:

UNITIKA elitel resins are thermoplastic saturated copolymeric polyester resins. With the various excellent properties, elitel resins are expanding their applications from products such as adhesives, paints, ink binders, and modifying agents to the products in new-generation high-tech fields.

**Characteristics**

elitel products have superior adhesiveness and coatability compared to various materials. They exhibit excellent adhesiveness and coatability to a variety of materials: films and molded products of plastic materials such as polyester, polyvinylchloride, polycarbonate, and cellulose acetate; steel materials such as steel plates; metal materials such as copper, and aluminum; woven or nonwoven fabrics from polyester and other fibers; papers, woods, and others. elitel products may be hardened by combined use of a hardening agent. In this manner, the excellent hardness, film properties, and heat-resisting properties may be further improved.

Blending of an elitel resin with another elitel resin or a different resin provides alloys with more diversified resin properties. Additionally, elitel products are effective as a modifying resin for providing other resins with flexibility, coatability, toughness, and others.

elitel resins form films excellent in flexibility, electrical properties, weather resistance, as well in appearance and transparency.

elitel resins retain consistent quality with smaller change in quality over time.

They are also excellent hygienically

General Information			
Features	Pure/High Purity		
	Low molecular weight		
	High strength		
	Copolymer		
	Good electrical performance		
	Good flexibility		
	Good adhesion		
	Good weather resistance		
	Heat resistance, high		
	Good toughness		
	Extended tensile rate		
	Excellent appearance		
	Medium transparency		
	Uses	Films	
Mixing			
Coating application			
Adhesive			
Appearance	Yellow		
Forms	flake		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.26	g/cm³	ASTM D792
Water Absorption (equilibrium, 25°C, 60% RH)	0.30	%	ASTM D570

Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	70		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Glass Transition Temperature	40.0	°C	DSC
Vicat Softening Temperature	63.0	°C	ASTM D1525
Fill Analysis	Nominal Value	Unit	Test Method
Melt Viscosity	0.500	Pa·s	ASTM D3835
Additional Information			

Molecular Weight, VPO Method: 1800 Limiting Viscosity, Phenol/tetrachloroethane: 0.08 Hydroxyl Value: 60 mgKOH/g Acid Value: 1 mgKOH/g Solubility parameter: 9.9

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