## MARPOL® HDB 503 Phillips Process

High Density Polyethylene

Marco Polo International, Inc.

## Message:

Product Description: Exceptional stress crack resistance. Good stiffness and impact strength.

Applications: Food packaging, household and industrial chemicals, bleach, detergents, and pharmaceutical packaging.

General Information			
Features	Food Contact Acceptable		
	Good Impact Resistance		
	Good Stiffness		
	High ESCR (Stress Crack Resist.)		
Uses	Blow Molding Applications		
	Bottles		
	Food Packaging		
	Packaging		
	Pharmaceutical Packaging		
Agency Ratings	FDA Food Contact, Unspecified Rating		
	HPB (Canada) Food Contact, Unspecified Rating		
Processing Method	Blow Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.945	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16			
kg)	0.35	g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance	1000	hr	ASTM D1693
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	24.0	МРа	ASTM D638
Flexural Modulus	1040	MPa	ASTM D790

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## Recommended distributors for this material

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