

Caltex PP M560

Polypropylene Impact Copolymer

GS Caltex

Message:

Caltex PP M560 is a Polypropylene Impact Copolymer (PP Impact Copolymer) material. It is available in Asia Pacific for injection molding.

Important attributes of Caltex PP M560 are:

Flame Rated

High Flow

Impact Resistant

Typical applications include:

Appliances

Automotive

Electrical/Electronic Applications

Housings

Industrial Applications

General Information			
UL YellowCard	E319107-100074935	E119841-220392	E352041-101083973
Features	High Flow		
	High Impact Resistance		
Uses	Appliance Components		
	Automotive Applications		
	Battery Cases		
	Electrical Parts		
	Industrial Applications		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.900	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	27	g/10 min	ASTM D1238
Molding Shrinkage			ASTM D955
Flow	1.5 to 1.8	%	
Across Flow	1.5 to 1.8	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	95		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	30.4	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	10	%	
Break	> 200	%	
Flexural Modulus	1370	MPa	ASTM D790A

Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	69	J/m	ASTM D256
Gardner Impact	13.7	J	ASTM D3029
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	125	°C	ASTM D648
Vicat Softening Temperature	152	°C	ASTM D1525
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94

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