

SLOVAMID® 6 GF 25

Polyamide 6

Plastcom

Message:

PA 6 for injection moulding, chemically strengthened with 25% of glass fibre, for mouldings with high strength and toughness used in the automotive, electrical, engineering and consumer-goods industry. Application: grips of electrotools, hobby tools, gears, covers of electric appliances, cooling screws of blowers, electromotors, carrying parts in the automotive industry. With the increasing content of GF also the toughness, bending and tensile strength increase as well as the heat application increases up to 250°C and the shrinkage decreases. GF 60 achieves modulus 18000 MPa - of the aluminium alloy values. Delivered in natural mode and in the full RAL colour scale.

General Information			
Filler / Reinforcement	Glass Fiber,25% Filler by Weight		
Features	Chemically Coupled		
	High Strength		
	Ultra High Toughness		
Uses	Appliances		
	Automotive Applications		
	Consumer Applications		
	Electrical/Electronic Applications		
	Engineering Parts		
	Flexible Grips		
	Gears		
	Power/Other Tools		
Appearance	Colors Available		
	Natural Color		
Processing Method	Injection Molding		
Resin ID (ISO 1043)	PA 6		
Physical	Nominal Value	Unit	Test Method
Density	1.30	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	3.0	g/10 min	ISO 1133
Molding Shrinkage			STM 64 0808
Across Flow	1.4	%	
Flow	0.50	%	
Water Content	0.15	%	ISO 960
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	7400	MPa	ISO 527-2
Tensile Stress (Yield)	140	MPa	ISO 527-2
Tensile Strain (Yield)	3.0	%	ISO 527-2

Flexural Modulus	6300	MPa	ISO 178
Flexural Stress	200	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	7.0	kJ/m ²	
23°C	10	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179
-20°C	27	kJ/m ²	
23°C	50	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	200	°C	ISO 75-2/B
Vicat Softening Temperature	210	°C	ISO 306/B
Melting Temperature (DSC)	220	°C	ISO 3146
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Glow Wire Ignition Temperature	650	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	250 to 280	°C	
Mold Temperature	70.0 to 90.0	°C	
Injection Pressure	70.0 to 120	MPa	

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