NEOFLON™ AC-5600

Perfluoroalkoxy

DAIKIN AMERICA, INC.

Message:

NEOFLON Coating Powder is a high performance material made from fluoropolymer resin.

Two kinds of NEOFLON Coating Powders, NEOFLON FEP, and PFA Coating Powder, are available.

NEOFLON FEP Coating Powder is a fine powder made of tetrafluoroethylene and hexafluoropropylene copolymer and

 $NEOFLON\ PFA\ Coating\ Powder\ is\ a\ fine\ powder\ made\ of\ tetrafluoroethylene\ and\ perfluoroalkylvinylether\ copolymer.$

NEOFLON FEP and PFA Coating Powder are low in melt viscosity and excellent in melt fluidity which can give a coating free of pinholes.

NEOFLON FEP and PFA are ideal for use as corrosion resistant linings because of their excellent thermal and chemical resistance properties.

General Information			
Features	Combustion Resistant		
	Good Chemical Resistance		
	Good Corrosion Resistance		
	Good Electrical Properties		
	Good Flow		
	Good Weather Resistance		
	High ESCR (Stress Crack Re	sist.)	
	Low Viscosity		
Uses	Coating Applications		
	Liners		
Appearance	White		
Forms	Powder		
Processing Method	Coating		
	Electrostatic Spray Coating		
	Spraying		
Physical	Nominal Value	Unit	Test Method

Physical	Nominal Value	Unit	Test Method
Specific Gravity	2.12 to 2.17	g/cm³	ASTM D792
Apparent Density	0.45 to 0.65	g/cm³	JIS K6891
Melt Mass-Flow Rate (MFR) (372°C/5.0 kg)	1.0 to 7.0	g/10 min	ASTM D3307
Particle Size ¹	20.0 to 60.0	μm	
Adhesion Strength - Peel Test ²	4.0 to 6.0	kN/m	
Contact Angle ³			
Hexadecane	65.0	0	
Water	102 to 106	0	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	60		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method

Tensile Strength	19.6 to 31.4	MPa	JIS K6888	
Tensile Elongation (Break)	250 to 350	%	JIS K6888	
Coefficient of Friction (vs. Itself - Static)	0.050 to 0.080		Internal Method	
Taber Abrasion Resistance (1000 Cycles,				
CS-17 Wheel)	5.00 to 15.0	mg		
Thermal	Nominal Value	Unit	Test Method	
Melting Temperature	303 to 313	°C	ASTM D3307	
NOTE				
1.	Laser Diffraction			
	1) steel substrate are roughened			
	with 80 ~ 120 mesh sand2) applied			
	two coat primer			
	EK-1083G,EK-1883GB3) applied			
	NEOFLON Coating Powder into			
2.	500 μm thickness.			
3.	Goniometer			

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Recommended distributors for this material

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