# DOW™ 8818 YL-CF

#### Medium Density Polyethylene Resin

#### The Dow Chemical Company

#### Message:

DOW 8818 YL-CF is a yellow compound, Cadmium free, for manufacturing of pipes and fittings for gas distribution pipeline.

The base resin is a 1-Hexene copolymer Medium Density Polyethylene. This resin presents good processability, excellent stress cracking resistance (ESCR) and good performance at low temperatures.

The long term hydrostatic strength (LTHS) at 20°C is greater than 8 MPa, and then is classified as PE80 according to ISO 9080 standard. Complies with:

ISO 9080

NAG-129 (Ente Nacional Regulador del Gas, ENARGAS). Certificate # 1534-02 granted by Instituto del Gas Argentino Consult the regulations for complete details.

General Information			
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity			ASTM D792
Natural	0.940	g/cm³	
Yellow	0.942	g/cm³	
Melt Mass-Flow Rate (MFR)			ASTM D1238
190°C/21.6 kg	19	g/10 min	
190°C/5.0 kg	0.77	g/10 min	
Environmental Stress-Cracking Resistance (100°C, 100% Igepal, F0)	> 3000	hr	ASTM D1693C
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield	21.0	MPa	
Break	33.0	MPa	
Tensile Elongation (Break)	800	%	ASTM D638
Flexural Modulus - 2% Secant	827	MPa	ASTM D790
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	119	°C	ASTM D1525
Oxidation Induction Time (200°C)	> 90	min	ASTM D3895
Thermal Stability	> 220	°C	ASTM D3350
Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	165	°C	
Cylinder Zone 2 Temp.	185	°C	
Cylinder Zone 3 Temp.	200	°C	
Cylinder Zone 4 Temp.	205	°C	
Melt Temperature	200 to 210	°C	

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### Recommended distributors for this material

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