Trovidur® ES-FB

Rigid Polyvinyl Chloride

Röchling Engineering Plastics SE & Co. KG

Message:

Product characteristics
Easy processing, particularly by sewing or tacking, but also by welding, thermoforming and bonding
Typical field of application
Mechanical engineering

General Information			
Features	Bondability		
	Good Processability		
	Weldable		
Uses	Engineered Applications		
Processing Method	Thermoforming		
Physical	Nominal Value	Unit	Test Method
Density	1.40	g/cm³	ISO 1183
Water Absorption (Equilibrium, 23°C, 50%			
RH)	< 3.0	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D)	80		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2300	MPa	ISO 527-2
Tensile Strain (Break)	20	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	6.0	kJ/m²	ISO 179
Thermal	Nominal Value	Unit	Test Method
CLTE - Flow	6.0E-5 to 8.0E-5	cm/cm/°C	DIN 53752
Thermal Conductivity	0.16	W/m/K	DIN 52612
Heat Deflection Temperature - Vicat B	66	°C	ISO 306
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+13	ohms	IEC 60093
Volume Resistivity	> 1.0E+15	ohms·cm	IEC 60093
Dielectric Constant	3.20		IEC 60250
Dissipation Factor (1 MHz)	0.020		IEC 60250

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