UNISOFT ADHESION™ AD-35A-CL-8-01

Styrene Ethylene Butylene Styrene Block Copolymer

UNITED SOFT PLASTICS, Inc.

Message:

TPE Compound based on Styrene-Ethylene/Butylene-Styrene Block Copolymer

Clear bonding grade to Copolyester (PETG), PC, PS and Noryl®, HIPS and PC/ABS; excellent tear strength properties

Unisoft Adhesion[™] AD-35A-CL-8-01 is a general adhesion grade intended for use in injection molding and extrusion processes. All ingredients used for this compound are in compliance with certain FDA regulations

General Information					
Features	Block Copolymer				
	Good Adhesion				
	Good Tear Strength				
Uses	Adhesives				
Agency Ratings	FDA Unspecified Rating				
Appearance	Clear/Transparent				
Forms	Pellets				
Processing Method	Extrusion				
	Injection Molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	0.920	a/cm ³			

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Specific Gravity	0.920	g/cm³	ASTM D792
Molding Shrinkage - Flow	0.50 to 3.0	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	35		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	7.93	MPa	ASTM D412
Tensile Elongation (Break)	650	%	ASTM D412
Tear Strength	34.1	kN/m	ASTM D624
Injection	Nominal Value	Unit	
Rear Temperature	179 to 193	°C	
Front Temperature	199 to 218	°C	
Nozzle Temperature	224 to 246	°C	
Mold Temperature	29.4 to 65.6	°C	

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