# Elastron® G G100.A85.N

### Styrene Ethylene Butylene Styrene Block Copolymer

Elastron USA, Inc.

#### Message:

A soft, colorable SEBS based thermoplastic elastomer (TPE) compound that offers good physical properties and chemical resistance. Bondable to: PP, EVA, PE

| General Information          |                          |       |             |
|------------------------------|--------------------------|-------|-------------|
| Features                     | Block Copolymer          |       |             |
|                              | Bondability              |       |             |
|                              | Good Chemical Resistance |       |             |
|                              | Good Colorability        |       |             |
|                              | Soft                     |       |             |
|                              |                          |       |             |
| RoHS Compliance              | RoHS Compliant           |       |             |
| Appearance                   | Natural Color            |       |             |
| Forms                        | Pellets                  |       |             |
| Processing Method            | Injection Molding        |       |             |
| Physical                     | Nominal Value            | Unit  | Test Method |
| Specific Gravity             | 1.16                     | g/cm³ | ASTM D792   |
| Molding Shrinkage            |                          |       | ASTM D955   |
| Flow                         | 1.6                      | %     |             |
| Across Flow                  | 1.2                      | %     |             |
| Hardness                     | Nominal Value            | Unit  | Test Method |
| Durometer Hardness (Shore A) | 85                       |       | ASTM D2240  |
| Elastomers                   | Nominal Value            | Unit  | Test Method |
| Tensile Stress               |                          |       | ASTM D412   |
| 100% Strain                  | 3.30                     | MPa   |             |
| 300% Strain                  | 4.50                     | MPa   |             |
| Tensile Strength (Break)     | 8.00                     | MPa   | ASTM D412   |
| Tensile Elongation (Break)   | 700                      | %     | ASTM D412   |
| Tear Strength                | 53.0                     | kN/m  | ASTM D624   |
| Compression Set              |                          |       | ASTM D395   |
| 23°C, 22 hr                  | 26                       | %     |             |
| 70°C, 22 hr                  | 60                       | %     |             |
| 100°C, 22 hr                 | 80                       | %     |             |
| Additional Information       | Nominal Value            |       | Test Method |
| Ozone Resistance - Stressed  | No Cracks                |       | ASTM D518   |
| Injection                    | Nominal Value            | Unit  |             |
| Suggested Max Regrind        | 20                       | %     |             |

| Rear Temperature   | 155 to 175   | °C |  |
|--------------------|--------------|----|--|
| Middle Temperature | 165 to 185   | °C |  |
| Front Temperature  | 175 to 195   | °C |  |
| Nozzle Temperature | 195 to 225   | °C |  |
| Mold Temperature   | 25.0 to 50.0 | °C |  |

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