Devcon Ceramic Repair Putty

Epoxy; Epoxide

Devcon

Message:

A high performance, trowelable, ceramic-filled epoxy for rebuilding worn or damaged equipment.

Intended Use

Rebuild worn pump casings and suction plates; repair tube sheets, heat exchangers and other circulating water equipment; restore worn chutes and hoppers; repair and rebuild butterfly and gate valves.

Product features:

Excellent chemical resistance

Corrosion-, cavitation-, erosion-resistant

Non-sagging putty, creamy paste

| General Information | | | | | |
|------------------------------|---------------------------|----------|-------------|--|--|
| Filler / Reinforcement | Ceramic fiber filler | | | | |
| Features | Good corrosion resistance | | | | |
| | Good chemical resistance | | | | |
| Uses | Repair Materials | | | | |
| Agency Ratings | MIL PRF-24176C | | | | |
| Appearance | Blue | | | | |
| Physical | Nominal Value | Unit | Test Method | | |
| Specific Gravity | 1.69 | g/cm³ | | | |
| Specific Volume | 0.592 | cm³/g | | | |
| Solid content-by Volume | 100 | % | | | |
| Temperature Resistance | | | | | |
| Dry | 177 | °C | | | |
| Wet | 66 | °C | | | |
| Tensile Shear Adhesion | 13.8 | MPa | ASTM D1002 | | |
| Molding Shrinkage - Flow | 0.22 | % | ASTM D2566 | | |
| Hardness | Nominal Value | Unit | Test Method | | |
| Durometer Hardness (Shore D) | 90 | | ASTM D2240 | | |
| Mechanical | Nominal Value | Unit | Test Method | | |
| Tensile Modulus | 6210 | MPa | ASTM D638 | | |
| Flexural Strength | 44.6 | MPa | ASTM D790 | | |
| Compressive Strength | 87.6 | MPa | ASTM D695 | | |
| Thermal | Nominal Value | Unit | Test Method | | |
| CLTE - Flow | 3.1E-5 | cm/cm/°C | ASTM D696 | | |
| Thermal Conductivity | 0.79 | W/m/K | ASTM C177 | | |
| Electrical | Nominal Value | Unit | Test Method | | |
| Dielectric Strength | 15 | kV/mm | ASTM D149 | | |
| Dielectric Constant | 41.0 | | ASTM D150 | | |

| Thermoset | Nominal Value | Unit | Test Method |
|------------------------|-------------------------------|------|-------------|
| Thermoset Components | | | |
| | Mixing ratio by weight: 7.0 | | |
| | | | |
| | | | |
| Component a | Mixing ratio by capacity: 4.3 | | |
| Component u | | | |
| | Mixing ratio by weight: 1.0 | | |
| | | | |
| | | | |
| 6 | | | |
| Component B | Mixing ratio by capacity: 1.0 | | |
| Pot Life (24°C) | 25 | min | |
| Additional Information | Nominal Value | Unit | Test Method |
| Cured 7 days @ 75°F | | | |
| Uncured Properties | Nominal Value | Unit | Test Method |
| Curing Time | 16 | hr | |

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519 Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

