Rilsan® KMVO 39099 TL

Polyamide 11

Arkema

Message:

Rilsan® KMVO 39099 TL is a Polyamide 11 (Nylon 11) product. It can be processed by injection molding and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Characteristics include: Eco-Friendly/Green Good UV Resistance Heat Stabilizer

General Information		
Additive	Heat Stabilizer	
Features	Good UV Resistance	
	Heat Stabilized	
	Renewable Resource Content	
Forms	Pellets	
Processing Method	Injection Molding	
Multi-Point Data	Isothermal Stress vs. Strain (ISO 11403-1)	
	Secant Modulus vs. Strain (ISO 11403-1)	

Viscosity vs. Shear Rate (ISO 11403-2)

Physical	Dry	Conditioned	Unit	Test Method
Density	1030	1030	kg/m³	ISO 1183 ¹
Melt volume-flow rate (235°C/2.16 kg)	9.00		cm³/10min	ISO 1133 ²
Water Absorption (Saturation)	1.9		%	ISO 62 ³
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile modulus	1580	1420	MPa	ISO 527-2 ⁴
Tensile Stress (Yield)	44.0	40.0	MPa	ISO 527-2 ⁵
Tensile Strain (Yield)	5.0	5.0	%	ISO 527-2 ⁶
Nominal strain at break	> 50	> 50	%	ISO 527-2 ⁷
Impact	Dry	Conditioned	Unit	Test Method
Charpy notched impact strength				ISO 179/1eA ⁸
-30°C	10.0	14.0	kJ/m²	
23°C	7.00	12.0	kJ/m²	
Charpy impact strength				ISO 179/1eU ⁹
-30°C	No Break	No Break		
23°C	No Break	No Break		
Thermal	Dry	Conditioned	Unit	Test Method

Deflection Temperature Under Load				ISO 75-2 ¹⁰
0.45 MPa	145		°C	
1.8 MPa	50.0		°C	
Vicat Softening Temperature (50°C/h, B				
(50N))	160		°C	ISO 306 ¹¹
Melting Temperature ¹²	189		°C	ISO 11357-3 ¹³
Flammability	Dry	Conditioned	Unit	Test Method
Burning Behav. at 1.6mm nom. thickn. (1.60 mm)	V-2			ISO 1210 ¹⁴
Burning Behav. at thickness h (3.20 mm)	V-2			ISO 1210 ¹⁵
Oxygen index	25		%	ISO 4589-2 ¹⁶
NOTE				
1.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.			
2.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.			
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8.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.			
9.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.			
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10.	unless otherwise noted. Tested in accordance with ISO 10350. 23°C/50%r.h.			
11.	unless otherwise noted.			
12.	10 °C/min			
13.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.			
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	Tested in accordance with ISO 10350. 23°C/50%r.h.
14.	unless otherwise noted.
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	ISO 10350. 23°C/50%r.h.
15.	unless otherwise noted.
	Tested in accordance with
	ISO 10350. 23°C/50%r.h.
16.	unless otherwise noted.

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