

TUFNYL® SGF 10 NATURAL

Polyamide 6

SRF Ltd.

Message:

Polyamide 6, 10% Glass fiber reinforced material for general purpose injection molding

General Information			
Filler / Reinforcement	Glass Fiber,10% Filler by Weight		
Features	General Purpose		
Uses	General Purpose		
Appearance	Natural Color		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.20	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.70 to 1.0	%	Internal Method
Water Absorption (Equilibrium)	1.0	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			ASTM D785
M-Scale	85		
R-Scale	118		
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	85.0	MPa	ISO 527-2
Tensile Strain (Break)	3.5	%	ISO 527-2
Flexural Modulus	4000	MPa	ISO 178
Flexural Stress	145	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	49.0	J/m	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	175	°C	ISO 75-2/B
1.8 MPa, Unannealed	150	°C	ISO 75-2/A
Melting Temperature	220	°C	DSC
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+14	ohms	ASTM D257
Volume Resistivity	1.0E+15	ohms · cm	ASTM D257
Dielectric Strength	22	kV/mm	ASTM D149
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0 to 4.0	hr	
Suggested Max Moisture	< 0.20	%	

Processing (Melt) Temp	280 to 300	°C
Mold Temperature	40.0 to 80.0	°C
Injection Pressure	3.50 to 12.5	MPa
Injection Rate	Fast	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

