# MOSTEN GB 502

### Polypropylene Copolymer

UNIPETROL RPA

#### Message:

Mosten GB 502 is a block copolymer, suitable for injection moulding of technical parts with high demands on impact strength. Further application can be manufacture of co-extruded films for subsequent thermoforming, manufacture of corrugated pipes and compounds. Mosten GB 502 meets the hygienic regulations concerning contact with food of European Union (Commission Directives), Germany (BfR) and USA (FDA). The product is not classified as a hazardous preparation according to Directive 1999/45/EC.

| General Information                   |                                      |          |             |  |
|---------------------------------------|--------------------------------------|----------|-------------|--|
| Features                              | Block Copolymer                      |          |             |  |
|                                       | Food Contact Acceptable              |          |             |  |
|                                       | General Purpose                      |          |             |  |
|                                       | High Impact Resistance               |          |             |  |
|                                       |                                      |          |             |  |
| Uses                                  | Compounding                          |          |             |  |
|                                       | Corrugated Pipe                      |          |             |  |
|                                       | Film                                 |          |             |  |
|                                       | Piping                               |          |             |  |
|                                       |                                      |          |             |  |
| Agency Ratings                        | BfR Food Contact, Unspecified Rating |          |             |  |
|                                       | EU 1999/45/EC                        |          |             |  |
|                                       | EU Food Contact, Unspecified Rating  |          |             |  |
|                                       | FDA Food Contact, Unspecified Rating |          |             |  |
|                                       |                                      |          |             |  |
| Forms                                 | Pellets                              |          |             |  |
| Processing Method                     | Coextruded Film                      |          |             |  |
|                                       | Compounding                          |          |             |  |
|                                       | Injection Molding                    |          |             |  |
|                                       | Pipe Extrusion                       |          |             |  |
|                                       | Thermoforming                        |          |             |  |
|                                       |                                      |          |             |  |
| Physical                              | Nominal Value                        | Unit     | Test Method |  |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 |                                      |          |             |  |
| kg)                                   | 2.0                                  | g/10 min | ISO 1133    |  |
| Mechanical                            | Nominal Value                        | Unit     | Test Method |  |
| Tensile Stress (Yield)                | 25.0                                 | MPa      | ISO 527-2   |  |
| Tensile Strain (Break)                | > 200                                | %        | ISO 527-2   |  |
| Flexural Modulus                      | 1300                                 | MPa      | ISO 178     |  |
| Impact                                | Nominal Value                        | Unit     | Test Method |  |
| Charpy Notched Impact Strength        |                                      |          | ISO 179     |  |

| -20°C  | 5.0           | kJ/m² |             |
|--|---------------|-------|-------------|
| 23°C   | 20            | kJ/m² |             |
| Thermal  | Nominal Value | Unit  | Test Method |
|  |               |       |             |
| Heat Deflection Temperature (1.8 MPa,                |               |       |             |
| Heat Deflection Temperature (1.8 MPa,<br>Unannealed) | 52.0          | °C    | ISO 75-2/A  |

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