

Nilac F28

Acrylonitrile Butadiene Styrene

Soredi S.p.a.

Message:

ABS reinforced with 28% glass fibre, for the injection moulding of items characterized by high rigidity and dimensional stability

General Information			
Filler / Reinforcement	Glass Fiber,28% Filler by Weight		
Features	Good Dimensional Stability		
	High Rigidity		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.25	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	5.0	g/10 min	ASTM D1238
Molding Shrinkage			ASTM D955
Flow	0.20 to 0.40	%	
Across Flow	0.30 to 0.50	%	
Water Absorption (Equilibrium, 23°C, 50% RH)	0.20	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	115		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Break)	70.0	MPa	ASTM D638
Tensile Elongation ² (Break)	2.0	%	ASTM D638
Flexural Modulus ³	7500	MPa	ASTM D790
Flexural Strength ⁴ (Break)	100	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-20°C, 3.20 mm	50	J/m	
23°C, 3.20 mm	65	J/m	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	104	°C	ASTM D648
Vicat Softening Temperature	108	°C	ASTM D1525 ⁵
CLTE - Flow (23 to 55°C)	3.0E-5	cm/cm/°C	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	IEC 60093
Volume Resistivity	1.0E+15	ohms · cm	IEC 60093

Electric Strength (1.00 mm)	30	kV/mm	IEC 60243-1
Relative Permittivity (1 MHz)	2.80		IEC 60250
Dissipation Factor (1 MHz)	0.010		IEC 60250
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	HB		
3.20 mm	HB		
Glow Wire Ignition Temperature	650	°C	IEC 60695-2-13
NOTE			
1.	5.0 mm/min		
2.	5.0 mm/min		
3.	1.3 mm/min		
4.	1.3 mm/min		
5.	Rate B (120°C/h), Loading 2 (50 N)		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

