# SARANEX<sup>™</sup> 456

#### Barrier Film

### The Dow Chemical Company

#### Message:

SARANEX<sup>™</sup> 456 Clear Coextruded Barrier Film is a multilayer film designed for use in packaging, converting and industrial liner applications. General Characteristics: Excellent barrier to oxygen, water vapor, flavors and aromas Good clarity Heat sealable Complies with U. S. FDA requirements for food contact applications Contact your Dow representative for more information on food contact compliance Available widths: 18 to 40 inches or 54 to 80 inches (457 to 1016 mm or 1372 to 2032 mm)

Available core sizes: 3 or 6 inch cores (76 or 152 mm)

General Information			
Agency Ratings	FDA Food Contact, Unspecified Ra	ting	
Forms	Film		
Mechanical	Nominal Value	Unit	Test Method
Coefficient of Friction (vs. Itself - Dynamic)	0.20		Internal Method
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	150	μm	
Tensile Strength			ASTM D882
MD : Break, 150 µm	16.5	MPa	
TD : Break, 150 μm	12.4	MPa	
Tensile Elongation			ASTM D882
MD : Break, 150 µm	700	%	
TD : Break, 150 μm	700	%	
Oxygen Transmission Rate (23°C, 50% RH,			
150 μm)	1.4	cm³/m²/24 hr	ASTM D3985
Water Vapor Transmission Rate (38°C, 90%			
RH, 150 μm)	0.78	g/m²/24 hr	ASTM F1249
Yield (152.4 µm)	6.26	m²/kg	ASTM D4321

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