

Rilsan® AMN Y TLD

Polyamide 12

Arkema

Message:

Rilsan® AMN Y TLD is a Polyamide 12 (Nylon 12) product filled with filler. It can be processed by injection molding and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America.

Characteristics include:

Good UV Resistance

Heat Stabilizer

Mold Release Agent

General Information	
Filler / Reinforcement	Filler
Additive	Heat Stabilizer
	Mold Release
Features	Good UV Resistance
	Heat Stabilized
Forms	Pellets
Processing Method	Injection Molding
Multi-Point Data	Isothermal Stress vs. Strain (ISO 11403-1)
	Secant Modulus vs. Strain (ISO 11403-1)

Physical	Dry	Conditioned	Unit	Test Method
Density	1020	1020	kg/m ³	ISO 1183 ¹
Melt volume-flow rate (235°C/2.16 kg)	50.0	--	cm ³ /10min	ISO 1133 ²
Water Absorption (Saturation)	1.6	--	%	ISO 62 ³
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile modulus	1500	1200	MPa	ISO 527-2 ⁴
Tensile Stress (Yield)	50.0	39.0	MPa	ISO 527-2 ⁵
Tensile Strain (Yield)	9.0	12	%	ISO 527-2 ⁶
Nominal strain at break	> 50	> 50	%	ISO 527-2 ⁷
Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load				ISO 75-2 ⁸
0.45 MPa	143	--	°C	
1.8 MPa	65.0	--	°C	
Vicat Softening Temperature (50°C/h, B (50N))	145	--	°C	ISO 306 ⁹

Melting Temperature ¹⁰	178	--	°C	ISO 11357-3 ¹¹
CLTE - Flow	9.0E-5	--	cm/cm/°C	ISO 11359-2 ¹²
Electrical	Dry	Conditioned	Unit	Test Method
Surface resistivity	--	1.0E+14	ohms	IEC 60093 ¹³
Volume resistivity	--	1.0E+12	ohms·m	IEC 60093 ¹⁴
Electric strength	--	55	kV/mm	IEC 60243-1 ¹⁵
Relative Permittivity				IEC 60250 ¹⁶
100 Hz	3.00	--		
1 MHz	3.00	--		
Dissipation Factor				IEC 60250 ¹⁷
100 Hz	0.077	--		
1 MHz	0.028	--		
Comparative tracking index	--	600		IEC 60112 ¹⁸
Flammability	Dry	Conditioned	Unit	Test Method
Burning Behav. at 1.6mm nom. thickn. (1.60 mm)	HB	--		ISO 1210 ¹⁹
Burning Behav. at thickness h (3.20 mm)	V-2	--		ISO 1210 ²⁰
Oxygen index	22	--	%	ISO 4589-2 ²¹
NOTE				

1. Tested in accordance with
ISO 10350. 23°C/50%r.h.
unless otherwise noted.

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9. Tested in accordance with
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unless otherwise noted.

10. 10 °C/min

11.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
12.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
13.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
14.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
15.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
16.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
17.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
18.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
19.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
20.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
21.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.

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