SQUARE® LIM6968-50A/B

Silicone Rubber, LSR

Shenzhen SQUARE Silicone Co., Ltd.

Message:

Conductive liquid silicone rubber for OA roller

Product Description

The product is one kind of 2-part silicone rubber, catalyzed by platinum, mainly used in printer and duplicating machine roller surface material, suitable for injection moulding processes.

Key Features

High rebound, low volatility, high temperature resistance

At the temperature of 20°C and in the condition of air-proof, the shelf life is 5 days after mixing A and B, the shelf life will decrease with the increasing of the temperature.

Application

The product is mainly used in printer and duplicating machine roller surface material.

General Information				
Features	Conductivity			
	Heat resistance, high			
Uses	Roller			
	Printing machine parts			
Appearance	Black			
Processing Method	Liquid Injection Molding (LIM)			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	0.997 - 0.998	g/cm³	ASTM D792	
Molding Shrinkage - Flow	< 2.5	%	JIS K6301	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore A)	30		ASTM D2240	
Elastomers	Nominal Value	Unit	Test Method	
Tensile Set ¹	< 2	%	ASTM D412	
Tensile Strength	> 1.00	MPa	ASTM D412	
Tensile Elongation (Break)	> 350	%	ASTM D412	
Tear Strength ²	> 2.00	kN/m	ASTM D624	
Compression Set (200°C, 4 hr)	< 8.0	%	DIN 53517	
Thermoset	Nominal Value	Unit	Test Method	
Pot Life (20°C)	7200	min		
Shelf Life	52	wk		
Uncured Properties	Nominal Value	Unit	Test Method	
Viscosity	100 - 150	Pa·s	DIN 53019	
Cured Properties	Nominal Value	Unit	Test Method	
Rebound Resilience	> 60	%		
NOTE				

1.	C mould
2	B mould

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

