## MOSTEN MA 524

# Polypropylene Impact Copolymer UNIPETROL RPA

#### Message:

Polypropylene Mosten MA 524 is a high melt flow block copolymer with antistatic additivation, intended for injection moulding of parts requiring high flow ability and impact strength. It is suitable for thin walled injection moulding into multiple moulds. Typical application is production of various foodstuffs packaging, boxes, crates, etc. It can be also used as a matrix for the production of various compounds.

Mosten MA 524 meets the hygienic regulations concerning contact with food of European Union (Commission Directives), Germany (BfR) and USA (FDA). The product is not classified as hazardous preparation according to Directive 1999/45/EC.

General Information					
Additive	Antistatic				
Features	Antistatic				
	Block Copolymer				
	Food Contact Acceptable				
	High Flow				
	High Impact Resistance				
Uses	Compounding				
	Containers				
	Crates				
	Food Packaging				
	Thin-walled Parts				
Agency Ratings	BfR Food Contact, Unspecified Rating				
	EU 1999/45/EC				
	EU Food Contact, Unspecified Rating				
	FDA Food Contact, Unspecified Rating				
Forms	Pellets				
Processing Method	Compounding				
	Injection Molding				
Physical	Nominal Value	Unit	Test Method		

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Melt Mass-Flow Rate (MFR) (230°C	C/2.16		
kg)	24	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	26.0	MPa	ISO 527-2
Tensile Strain (Break)	35	%	ISO 527-2
Flexural Modulus	1500	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	ISO 179		

-20°C	4.0	kJ/m²		
23°C	8.0	kJ/m²		
Thermal	Nominal Value	Unit	Test Method	
Heat Deflection Temperature (1.8 MPa	ì,			
Unannealed)	56.0	°C	ISO 75-2/A	
Vicat Softening Temperature	151	°C	ISO 306	

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#### Recommended distributors for this material

### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

