

Lupox® HI2100M

Polybutylene Terephthalate

LG Chem Ltd.

Message:

Description

High Impact

Application

IT/OA, E&E(Bobbin, Switch)

General Information			
Features	High Impact Resistance		
Uses	Electrical/Electronic Applications		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.37	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (250°C/2.16 kg)	26	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.70 to 1.1	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.070	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Break, 3.20 mm)	68.6	MPa	ASTM D638
Tensile Elongation ² (Break, 3.20 mm)	4.0	%	ASTM D638
Flexural Modulus ³ (3.20 mm)	3140	MPa	ASTM D790
Flexural Strength ⁴ (Yield, 3.20 mm)	98.1	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 6.40 mm)	34	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, 6.40 mm)	190	°C	ASTM D648
Peak Melting Temperature	223	°C	ASTM D3418
Injection	Nominal Value	Unit	
Drying Temperature	120	°C	
Drying Time	4.0 to 5.0	hr	
Suggested Max Moisture	0.020	%	
Rear Temperature	235 to 250	°C	
Middle Temperature	240 to 250	°C	
Front Temperature	245 to 255	°C	
Nozzle Temperature	245 to 255	°C	
Processing (Melt) Temp	245 to 255	°C	
Mold Temperature	60.0 to 100	°C	
NOTE			
1.	5.0 mm/min		

2.	5.0 mm/min
3.	1.3 mm/min
4.	1.3 mm/min

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