

STYRON™ 660

General Purpose Polystyrene Resin

Trinseo

Message:

STYRON™ 660 is a general-purpose polystyrene designed for both molding and extrusion applications. The balance between heat resistance, toughness and flow is exceptional.

Applications:

Foam extrusion

General Information	
UL YellowCard	E162447-238290
Features	Good Toughness
	High Heat Resistance
Appearance	Clear/Transparent
Forms	Pellets
Processing Method	Blow Molding
	Extrusion
	Foam Processing
	Injection Molding
	Sheet Extrusion
	Thermoforming

Physical	Nominal Value	Unit	Test Method
Density			
--	1.05	g/cm ³	ISO 1183
--	1050	kg/m ³	ISO 1183 ¹
Apparent Density	0.60	g/cm ³	ISO 60
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	7.0	g/10 min	ISO 1133
Melt volume-flow rate (200°C/5.0 kg)	7.00	cm ³ /10min	ISO 1133 ²
Water Absorption			ISO 62 ³
Saturation	0.0	%	
Equilibrium	0.10	%	
Viscosity number	74.0	cm ³ /g	ISO 307, 1157, 1628 ⁴
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	105		ISO 2039-2
Ball Indentation Hardness	150	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile modulus	3350	MPa	ISO 527-2 ⁵
Tensile Stress			
Yield	40.0	MPa	ISO 527-2/5

Yield	46.0	MPa	ISO 527-2 ⁶
Tensile Strain			
Yield	2.0	%	ISO 527-2 ⁷
Break	2.0	%	ISO 527-2/5
Nominal strain at break	2.0	%	ISO 527-2 ⁸
Flexural Modulus	3300	MPa	ISO 178
Flexural Stress	80.0	MPa	ISO 178
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Annealed	100	°C	ISO 75-2/B
0.45 MPa	95.0	°C	ISO 75-2 ⁹
1.8 MPa, Annealed	98.0	°C	ISO 75-2/A
1.8 MPa	83.0	°C	ISO 75-2 ¹⁰
Vicat Softening Temperature			
--	107	°C	ISO 306/A120
--	100	°C	ISO 306/B50
50°C/h, B (50N)	100	°C	ISO 306 ¹¹
CLTE			ISO 11359-2 ¹²
Flow	8.0E-5	cm/cm/°C	
Transverse	6.0E-5	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Surface resistivity	1.0E+13	ohms	IEC 60093 ¹³
Volume resistivity	> 1.0E+15	ohms·m	IEC 60093 ¹⁴
Electric strength	140	kV/mm	IEC 60243-1 ¹⁵
Dielectric Constant			
1 MHz	2.50		ASTM D150, IEC 60250 ¹⁶
100 Hz	2.50		IEC 60250 ¹⁷
Dissipation Factor			
1 MHz	6.0E-5		ASTM D150, IEC 60250 ¹⁸
100 Hz	9.0E-5		IEC 60250 ¹⁹
NOTE			
1.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.		
2.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.		
3.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.		
4.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.		

5.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
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11.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
12.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
13.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
14.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
15.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
16.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
17.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
18.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
19.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.

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