Plexiglas® Satinice df33 7H

Polymethyl Methacrylate Acrylic

Evonik Industries AG

Message:

PLEXIGLAS® Satinice df33 7H, based on PLEXIGLAS® 7H, is characterized by diffuse scattering of light.
Typical properties of impact modified PLEXIGLAS® molding compound are
good flow
high mechanical strength, surface hardness and mar resistance
very good weather resistance.
Extruded parts from PLEXIGLAS® Satinice df33 7H are characterized by the following special properties:
excellent light diffusion combined with excellent light transmission
semi-gloss surfaces
touch and fingerprint resistant.
Application:
Used for (Co-) extruding profiles and sheets for the construction, furniture and automotive industry.
Examples:
applications that call for light diffusion combined with optimum transmission and velvet matt surface appearance is desired.

General Information	
Additive	Impact Modifier
Features	Good Flow
	Good Surface Finish
	Good Weather Resistance
	High Clarity
	High Hardness
	High Strength
	Impact Modified
	Medium Gloss
	Scratch Resistant
Uses	Automotive Applications
	Construction Applications
	Furniture
	Lighting Diffusers
	Profiles
	Sheet
Appearance	Matte Finish
Forms	Pellets
Processing Method	Extrusion

Physical	Nominal Value	Unit	Test Method
Density	1.18	g/cm³	ISO 1183
Melt Volume-Flow Rate (MVR) (230°C/3.8 kg)	0.900	cm³/10min	ISO 1133

Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3300	MPa	ISO 527-2/1
Tensile Stress (Break)	65.0	MPa	ISO 527-2/5
Tensile Strain (Break)	4.0	%	ISO 527-2/5
Impact	**Nominal Value**	**Unit**	**Test Method**
Charpy Unnotched Impact Strength (23°C)	17	kJ/m^2	ISO 179/1eU
Thermal	**Nominal Value**	**Unit**	**Test Method**
Heat Deflection Temperature			
0.45 MPa, Unannealed	101	°C	ISO 75-2/B
1.8 MPa, Unannealed	99.0	°C	ISO 75-2/A
Vicat Softening Temperature	102	°C	ISO 306/B50
CLTE - Flow (0 to 50°C)	6.6E-5	cm/cm/°C	ISO 11359-2
Flammability	**Nominal Value**	**Unit**	**Test Method**
Glow Wire Ignition Temperature	700	°C	IEC 60695-2-13
Optical	**Nominal Value**	**Unit**	**Test Method**
Gloss [1]			ISO 2813
105°	16		
90°	9		
Transmittance [2] (3000 µm)	69.0	%	ISO 13468-2
Additional Information	**Nominal Value**	**Unit**	**Test Method**
Half-Value Angle	34.0	°	DIN 5036
Scattering Power	0.470		DIN 5036
Extrusion	**Nominal Value**	**Unit**	
Drying Temperature	< 90.0	°C	
Drying Time	2.0 to 3.0	hr	
Melt Temperature	230 to 260	°C	
Die Temperature	230 to 260	°C	
NOTE			
1.	R60, f(polishing roll temperatur)		
2.	D65		

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China


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