

Delrin® 300TE BK602

ACETAL RESIN
DuPont Performance Polymers

Message:
Toughened Medium-high Viscosity Acetal Homopolymer with Very Low Emissions

General Information			
Additive	Lubricant		
	Mold Release		
Features	Lubricated		
Forms	Pellets		
Part Marking Code (ISO 11469)	>POM-I<		
Resin ID (ISO 1043)	POM-I		
Physical	Nominal Value	Unit	Test Method
Density	1.38	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	6.0	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1900	MPa	ISO 527-2
Tensile Stress (Yield)	54.0	MPa	ISO 527-2
Tensile Strain (Yield)	20	%	ISO 527-2
Nominal Tensile Strain at Break	33	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	10	kJ/m ²	
23°C	18	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	72.0	°C	ISO 75-2/A
Melting Temperature ¹	178	°C	ISO 11357-3
Additional Information	Nominal Value	Unit	Test Method
Emission	< 2.00	mg/kg	VDA 275
NOTE			
1.	10°C/min		

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