

Radilon® S LRV300ER 339 E NER

Polyamide 6

Radici Plastics

Message:

PA6 30% glass fiber reinforced injection moulding grade. High flowability. Deep black colour.

Suitable for parts requiring high stiffness and good mechanical resistance. Good surface aspect and easier flow.

ISO 1043 : PA6 GF30

General Information				
Filler / Reinforcement	Glass Fiber,30% Filler by Weight			
Features	Good Flow			
	Good Surface Finish			
	High Stiffness			
RoHS Compliance	RoHS Compliant			
Appearance	Black			
Processing Method	Injection Molding			
Resin ID (ISO 1043)	PA6 GF30			
Physical	Dry	Conditioned	Unit	Test Method
Density	1.35	--	g/cm ³	ISO 1183
Water Absorption				ISO 62
Saturation, 23°C, 2.00 mm	7.5	--	%	
Equilibrium, 23°C, 2.00 mm, 50% RH	2.0	--	%	
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	9900	6400	MPa	ISO 527-2/1A/1
Tensile Stress (Break)	165	105	MPa	ISO 527-2/1A/5
Tensile Strain (Break)	3.0	4.0	%	ISO 527-2/1A/5
Flexural Modulus ¹	8700	--	MPa	ISO 178
Flexural Stress ²	245	--	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	8.5	--	kJ/m ²	
23°C	9.5	18	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	50	--	kJ/m ²	
23°C	65	80	kJ/m ²	
Thermal	Dry	Conditioned	Unit	Test Method

Heat Deflection Temperature (1.8 MPa, Unannealed)	200	--	°C	ISO 75-2/Af
Vicat Softening Temperature	210	--	°C	ISO 306/B50
Melting Temperature ³	220	--	°C	ISO 11357
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+12	1.0E+10	ohms	IEC 60093
Volume Resistivity	1.0E+15	1.0E+13	ohms·cm	IEC 60093
Comparative Tracking Index	550	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate	0.0	--	mm/min	FMVSS 302
Flame Rating (0.800 mm)	HB	--		UL 94
Glow Wire Flammability Index (2.00 mm)	700	--	°C	IEC 60695-2-12
Injection	Dry	Unit		
Drying Temperature - Desiccant Dryer	80.0		°C	
Drying Time - Desiccant Dryer	2.0 to 4.0		hr	
Dew Point - Desiccant Dryer	< -20.0		°C	
Suggested Max Moisture	0.15		%	
Processing (Melt) Temp	240 to 280		°C	
Mold Temperature	80.0 to 90.0		°C	
Injection Rate	Moderate-Fast			
NOTE				
1.	2.0 mm/min			
2.	2.0 mm/min			
3.	10°C/min			

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