

DOMAMID® 66G30HR

Polyamide 66

DOMO Engineering Plastics SPA

Message:

Polyamide 66, 30% glass fibre, heat and hydrolysis stabilized, for injection moulding.

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Additive	Heat Stabilizer		
	Hydrolysis Resistant		
Features	Heat Stabilized		
	Hydrolysis Resistant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.35	g/cm ³	ISO 1183
Molding Shrinkage - Flow ¹ (23°C, 72 hr)	0.20 to 0.50	%	ISO 2577
Water Absorption (Saturation, 23°C)	5.5	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	9500	MPa	ISO 527-2/1
Tensile Stress (Break)	170	MPa	ISO 527-2/5
Tensile Strain (Break)	3.0	%	ISO 527-2/5
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength (23°C)	10	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	255	°C	ISO 75-2/B
Vicat Softening Temperature	255	°C	ISO 306/B50
Melting Temperature	258 to 262	°C	ISO 11357-3
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity	1.0E+15	ohms · cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Burning Rate	< 100	mm/min	FMVSS 302
Flame Rating (0.800 mm)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	75.0 to 85.0	°C	
Drying Time	4.0 to 6.0	hr	
Processing (Melt) Temp	260 to 285	°C	

Mold Temperature	80.0 to 120	°C
NOTE		
1.	50% RH	

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Recommended distributors for this material

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