

Aurora PVC AP1250 Series AAMA

Rigid Polyvinyl Chloride

Aurora Plastics, Inc.

Message:

A high rate, midrange gloss, PVC powder, extrusion compound for exterior/interior applications.

Typical test results for ASTM D-4216. This is a Rigid PVC formulation per the requirements of AAMA 303-05. Testing was performed on actual window parts with a wall thickness of 0.100". This material meets/exceeds cell class 1-20131-13** as required in ASTM D-4726. Testing was performed by Dallas Laboratory, Inc., July 2006.

General Information			
Features	Medium Gloss		
Forms	Powder		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.44 to 1.48	g/cm ³	ASTM D792
PVC Cell Classification	1-42342-12		ASTM D4216
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness ¹ (Shore D, 22°C)	75 to 81		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (22°C)	2530	MPa	ASTM D638
Tensile Strength (Yield, 22°C)	45.3	MPa	ASTM D638
Flexural Modulus (22°C)	2650	MPa	ASTM D790
Flexural Strength (22°C)	80.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (22°C)	1000	J/m	ASTM D256
Drop Impact Resistance			ASTM D4226
22°C, Extruded at 380 to 390° F melt temperature ²	89.0	J/cm	
22°C, Extruded at 380 to 390° F melt temperature ³	> 129	J/cm	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	70.0	°C	ASTM D648
CLTE - Flow (22°C)	4.5E-5	cm/cm/°C	ASTM D696
Flammability	Nominal Value		Test Method
Burning Rate			ASTM D635
AEB	< 5.00		
ATB	< 5.00		
NOTE			
1.	Instantaneous		
2.	Procedure A		
3.	Procedure B		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

